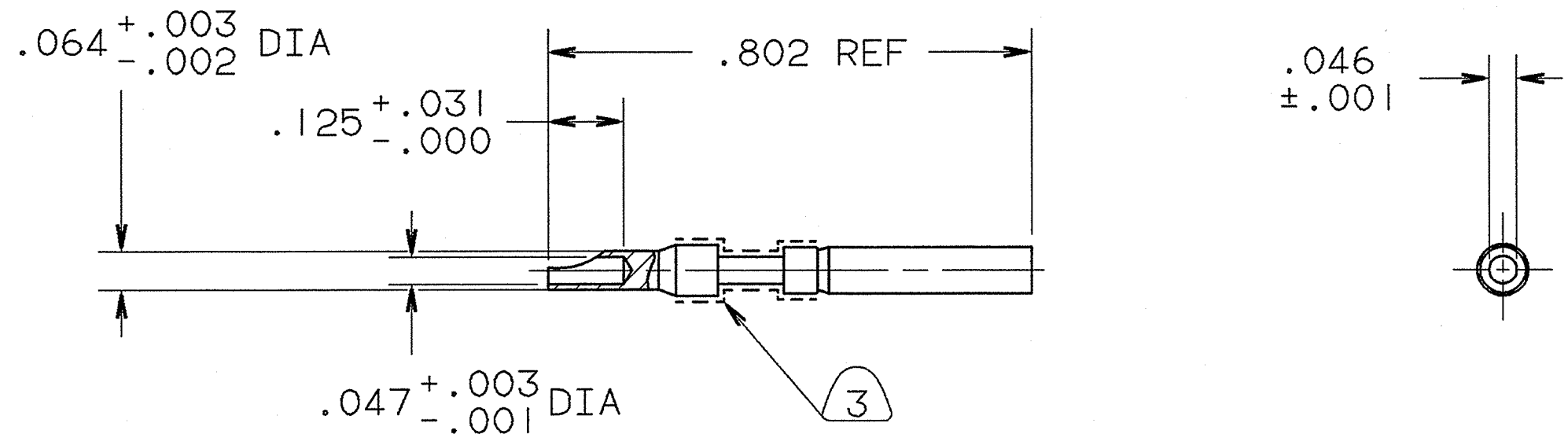


PART NUMBER	MADE FROM
95-597810-355	10-597810-355
-3DD	-3DD
-3DI	-3DI
-351	-351
-333	-333

10/20/88		REVISIONS	70000-324	
ZONE	LTR	DESCRIPTION	DATE	APPROVED
—	B	(CLII)ADDED & REL'D -351, -3DI & DATA. RLSE:70089-096	3/1/89 BAKER	TR
—	C	(CLII)ADDED & REL'D -333 & DATA. RLSE:81262	2-1-96 RATCHFORD	20



3. APPLY A UNIFORM COATING OF ADHESIVE 9-7409 IN ACCORDANCE WITH 9-4910. PERTINENT PARAGRAPHS OF 9-4443 ARE APPLICABLE. AIR DRY CONTACTS A MIN OF 2 HOURS AT ROOM TEMPERATURE, OR ANY ONE OF THE FOLLOWING BAKE SCHEDULES: 1 MINUTE AT 230°-240°F (110°-116°C), OR 2 MINUTES MAX AT 220°-230°F (104°-110°C), OR 3 MINUTES MAX AT 210°-220°F (99°-104°C), OR 4-6 MINUTES AT 190°-210°F (88°-99°C) TO REMOVE ALL TRACES OF SOLVENT.

2. ALL DIMENSIONS ARE AFTER PLATING.

1. PROCESS SPEC:
9-7409, 9-4910, 9-4443, 9-3394-2

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.

10-104606/650 &
OTHERS

NEXT ASSEMBLY

FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
PARTS LIST					
UNLESS OTHER SPECIFIED LINEAR DIMENSIONS ARE IN INCHES TOLERANCES: .XXX ±.010 .XX±.03 .X±.1 ANGLES ±2° OTHER STANDARDS PER 9-3800 AND DDD-D-1000. NOTE REF= (XX)			SIGNATURES	DATES	AMPHENOL CORPORATION BENDIX CONNECTOR OPERATIONS SIDNEY, N.Y.
			PREPARED J. WASHBURN	10/17/88	CONTACT, SOCKET, ELECTRICAL CONNECTOR, SIZE 20, PT-SOLDER, HYBRID U
			CHECKED R.S. CARR	10/19/88	
			MATERIAL B.G. DOWNIE	10/20/88	
			APPROVED J. WASHBURN	10/19/88	
			APPROVED N.A. HAYNER	10/19/88	REV. C
			1ST PART NO. 95-597810-***		
MATERIAL SPEC N/A		SIZE B	FSCM NO. 77820	95-597810	
PROCESS SPEC SEE NOTE 1		SCALE 4/1	WT.	REF 10-597810	SHEET